



Website: www.kochpipeline.com

Southeast Texas Operations
 3931 Highway 347
 Port Arthur, TX 77642
 Phone: 409-989-6346

Southern Operating Group
 8606 I-H 37
 Corpus Christi, TX 78409
 Phone: 361-242-5568

24 Hour Emergency Contacts:
Southeast Texas Chemicals 1-888-718-6597
South Texas Refined Products and Crude 1-800-666-0051 or 1-800-666-0150

Texas Counties Of Operation			
Aransas	Ector	Hill	Nueces
Bastrop	Falls	Jefferson	Orange
Bee	Fayette	Jim Wells	Refugio
Bell	Galveston	Johnson	Robertson
Bexar	Goliad	Karnes	San Patricio
Brooks	Gonzales	Kleberg	Starr
Burleson	Gregg	Lee	Tarrant
Caldwell	Guadalupe	Liberty	Travis
Calhoun	Hardin	McLennan	Victoria
Chambers	Harris	Midland	Williamson
DeWitt	Harrison	Milam	Wilson

FHR's Integrity Management Program

Flint Hills Resources is committed to maintaining the highest standards in safety. FHR has an Integrity Management Program that is designed to protect the mechanical integrity, safety, and reliability of its pipelines. FHR adheres to federal and state regulations and also partners with local emergency responders to verify that this integrity management plan is appropriate for each section of its pipelines.

One Call Center	Telephone Number	Website
811 National	811	www.call811.com
Lone Star National	1-800-669-8344	www.lonestar811.com
Texas 811	811	www.texas811.org

Product	DOT ID#	Guide#
Acetylene	1001	116
Anhydrous Ammonia	1005	125
Benzene	1114	130
Butadiene	1010	116P
Butane	1011, 1075	115
Butane Butylene	1011, 1075	115
Crude	1267	128
Cyclohexane	1145	128
Debutanized Aromatic Concentrate	1114	130
Diesel	1202, 1993	128
Diesel HS NO 2D	1202, 1993	128
Diesel No 2 Products	1202, 1993	128
Dripolene	1114	130
Ethane	1035	115
Ethane/Propane	1961	115
Ethylene	1962	116P
Feed Gas	1075	115
Fuel Gas Treated	2034	115
Gasoline	1203	128
Hydrogen	1049	115
Jet A US Can	1863	128
Jet Untreated	1863	128
Jet Fuel	1863	128
Kerosene	1223	128
Light Cycle Crude Oil	1270	128
LPG	1075	115
Methanol	1230	131
Naphtha	1203	128
Naphtha Desulfurized	1203	128
Natural Gas	1971, 1972	115
Natural Gasoline	1203	128
Nitrogen	1066	121
Normal Butane	1075	115
Oxygen	1072	122
Pentane	1265	128
Pyrolysis Gasoline	3295	128
Propane	1075, 1987	142
Propane/Propylene	1075, 1077, 1978	115
Propylene	1075, 1077	115
Toluene	1294	130
Udex Raffinate	1268	128
Xylene	1307	130

Call Before You Dig

Before you dig, drill, blast, or move any ground near a pipeline, call 811. This free call notifies your local one call center to have representatives of underground utilities come out and mark their facilities at no charge to you. Required by law, calling 811 can save your life and decrease the cost and damage to our underground pipeline transportation system.



CALL

- Contact a Texas state one call center by calling 811 at least 48 hours (not including weekends or holidays) before you want to dig. The one call center will notify FHR and other utilities of your intent to dig.



WAIT

- Wait for facility owners to mark their underground facilities using paint, flags and/or stakes.
- Confirm that all facilities have been marked. If you know or believe that facilities have not been properly marked, you must make another call to the one call center before beginning any excavation work.



EXCAVATE

- When digging within 25 feet of a FHR pipeline, a representative from the company must be present during the excavation.
- Expose the underground facility by carefully hand-digging or using other non-mechanized equipment until the location and route is confirmed.
- Continue to use caution even after the facility is exposed. Obey safe excavating practices and your state laws.



**Know what's below.
Call before you dig.**



RECOGNIZE



REACT



REPORT

RECOGNIZE

Your sense of sight, sound and smell may help you recognize the signs of a pipeline leak.

Sight – Seeing a pool of liquid, a white cloud or fog, discolored vegetation, flames or vapors, oily sheen or water bubbling near a pipeline without obvious reason.

Sound – Hearing a hissing, roaring or bubbling sound from the ground or water near a pipeline.

Smell – Smelling a strange or unusual smell, such as a strong petroleum odor or “rotten eggs” near a pipeline.

REACT

DO stop work immediately.

DO turn off and leave equipment and vehicles.

DO immediately leave the area, on foot, in an upwind or crosswind direction, away from any vapors or fumes.

DO warn others to stay away.

DO NOT do anything that might ignite the leaking product, including making a phone call, starting an engine or driving a vehicle, lighting a match, or even switching on or off a light.

DO NOT operate any pipeline valves.

DO NOT touch or inhale the product.

REPORT

• Call **911** or the local fire or police department.

• When it is safe to do so, call the FHR 24-hour emergency numbers

SETX: 1-888-718-6597 SOG: 1-800-666-0051 or 1-800-666-0150